612

Z. Nr. 21.
K.T.A.
29. I. 08.

Pistole 1900/1906.

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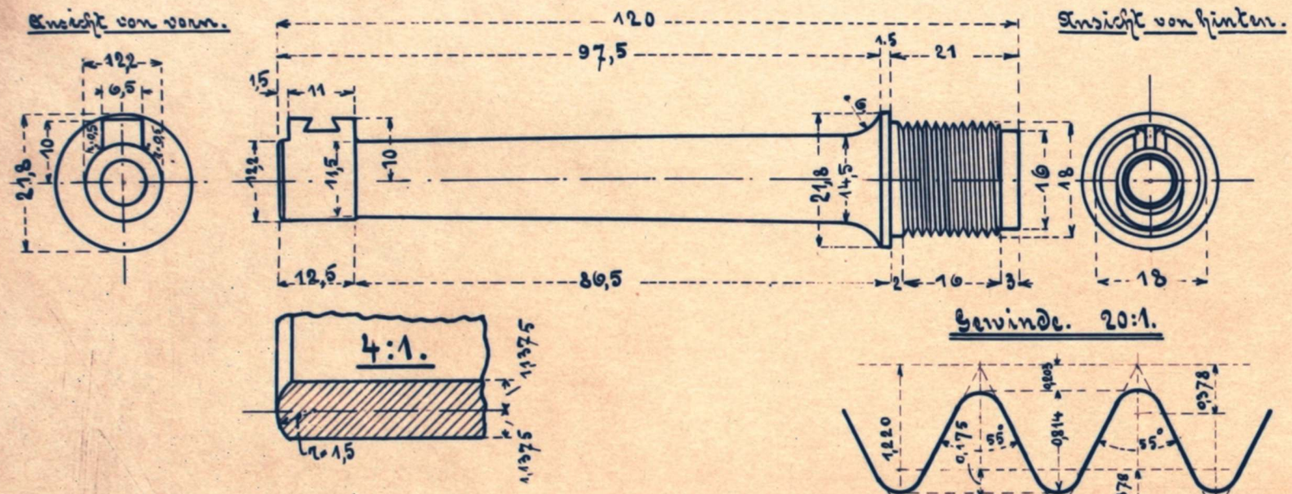
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Selbstlade-Pistole Mod. 1904.

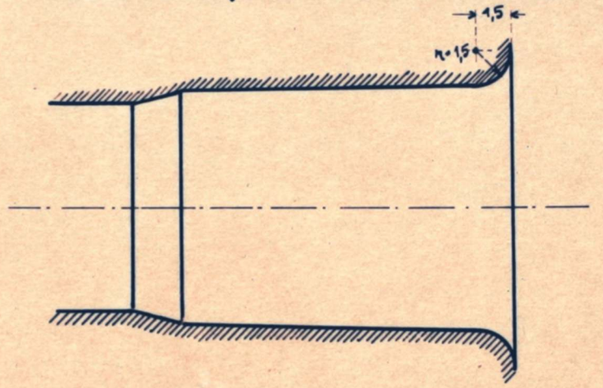
Kal. 7,65mm

Lauf. 2:1.

Böhler'sches Gewehrlaufmaterial.



Horizontalschnitt d. d. Patronenlager 4:1.

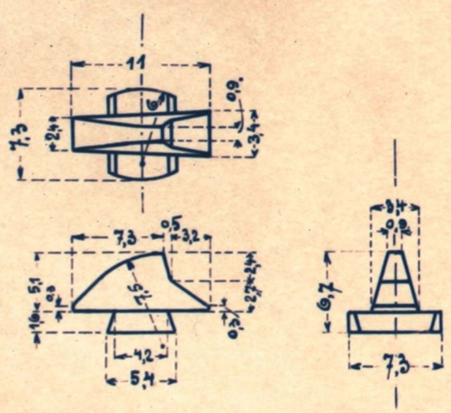


Obere Ansicht des Auszieherausschnittes.

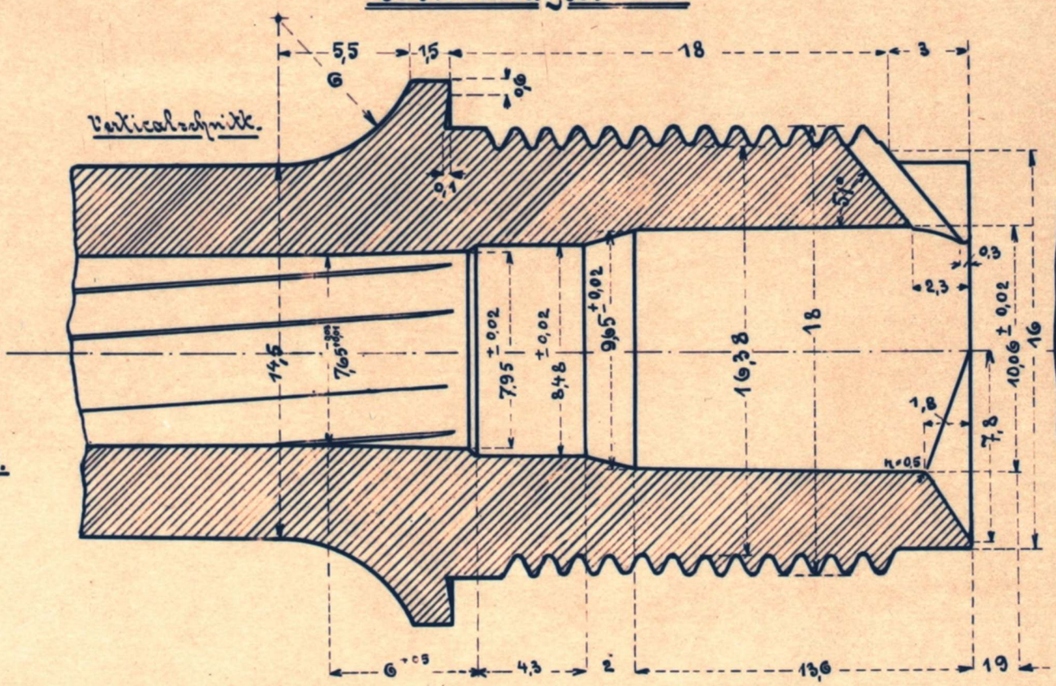


Korn. 2:1.

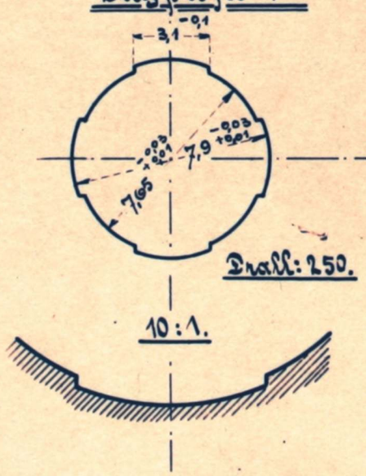
Federstahl.



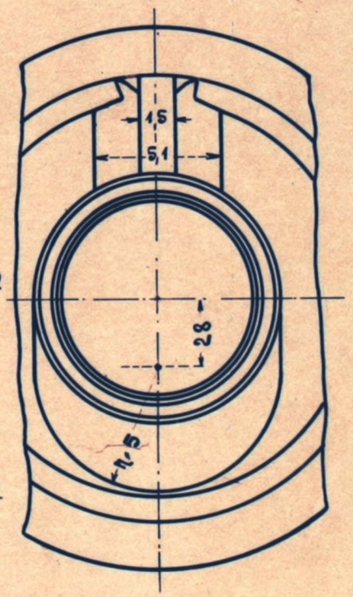
Patronenlager. 4:1



Zugprofil 4:1



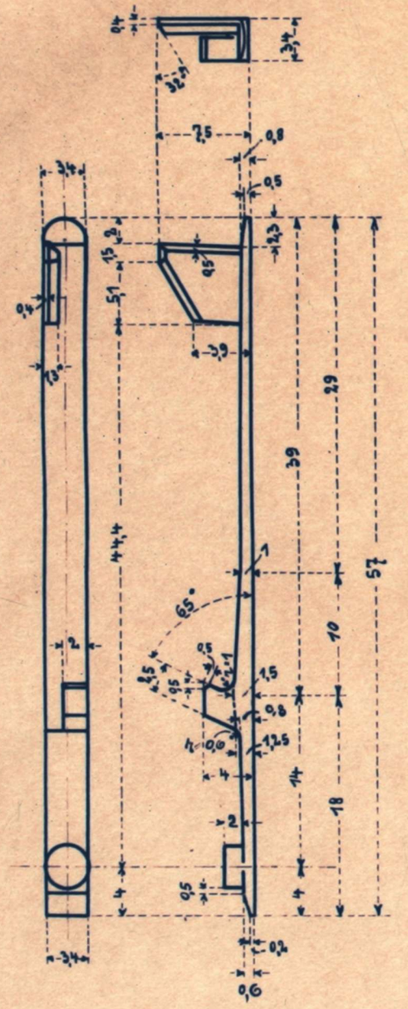
Ansicht von hinten.



Selbstlade-Pistole Mod. 1904.

Auswerfer. 2:1.

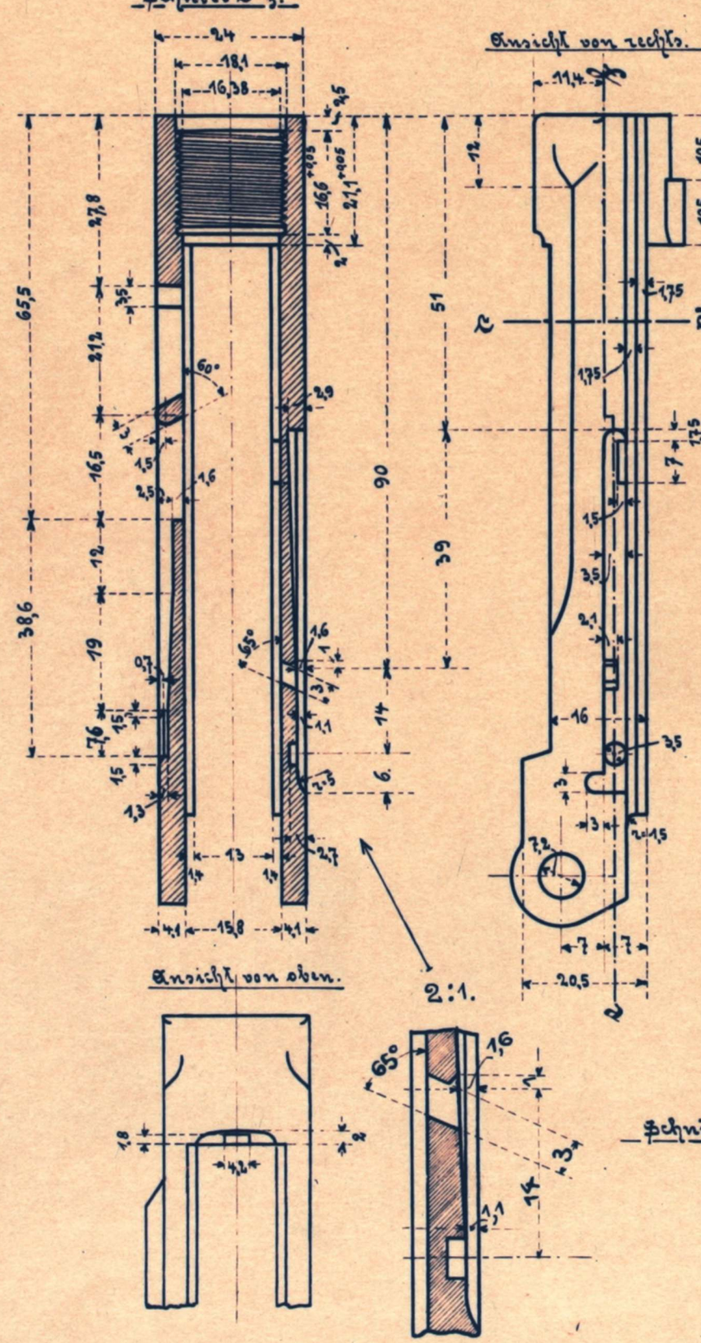
Federstahl.

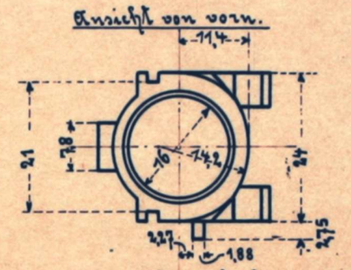


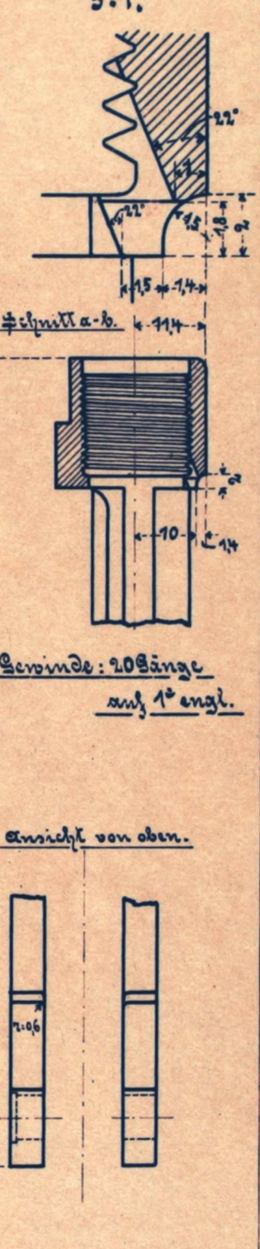
Nach Schablone zu biegen und federhart herstellen.

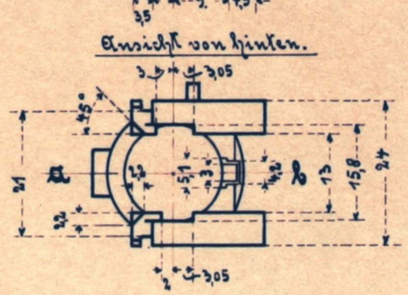
Gabelgehäuse. 1:1.

Axlasstahl, schwach eingesetzt.





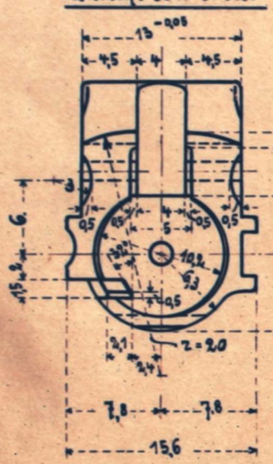




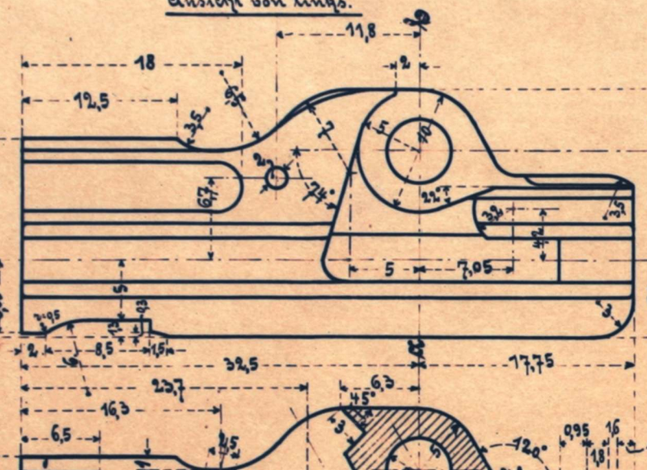
Pellerade-Pistole Mod. 1904.

Verschluß-Stangenstück. 2:1. Stahl, eingesetzt.

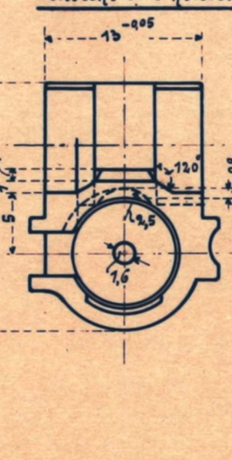
Ansicht von vorn.



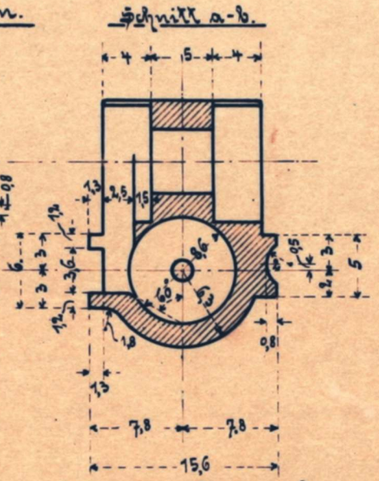
Ansicht von links.



Ansicht von hinten.

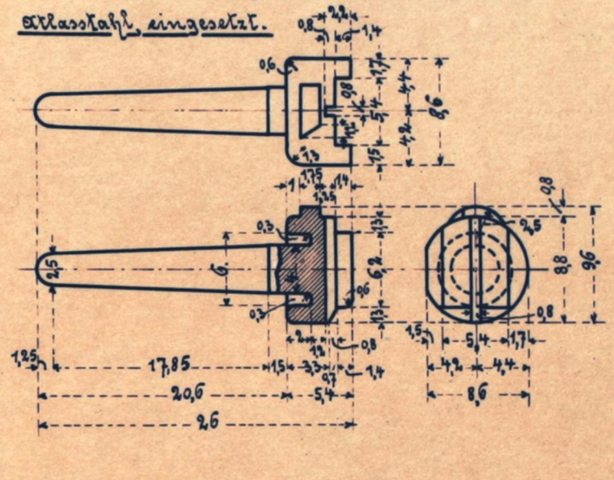


Schnitt a-b.



Verschluß-Bodenstück. 2:1.

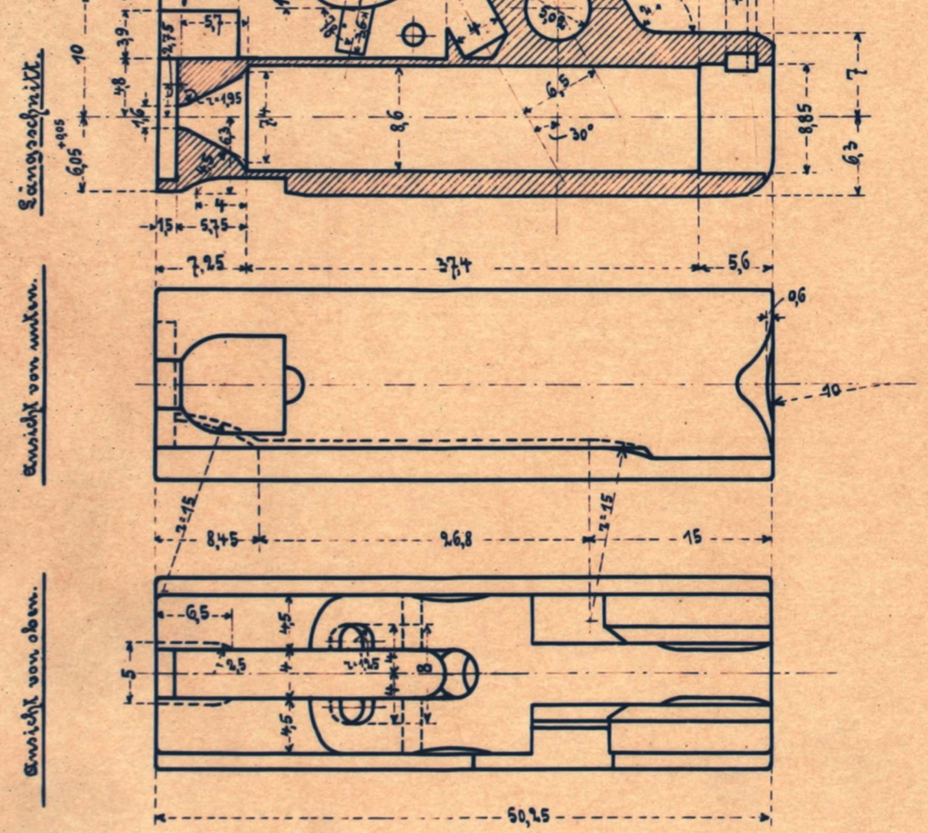
Stahl, eingesetzt.



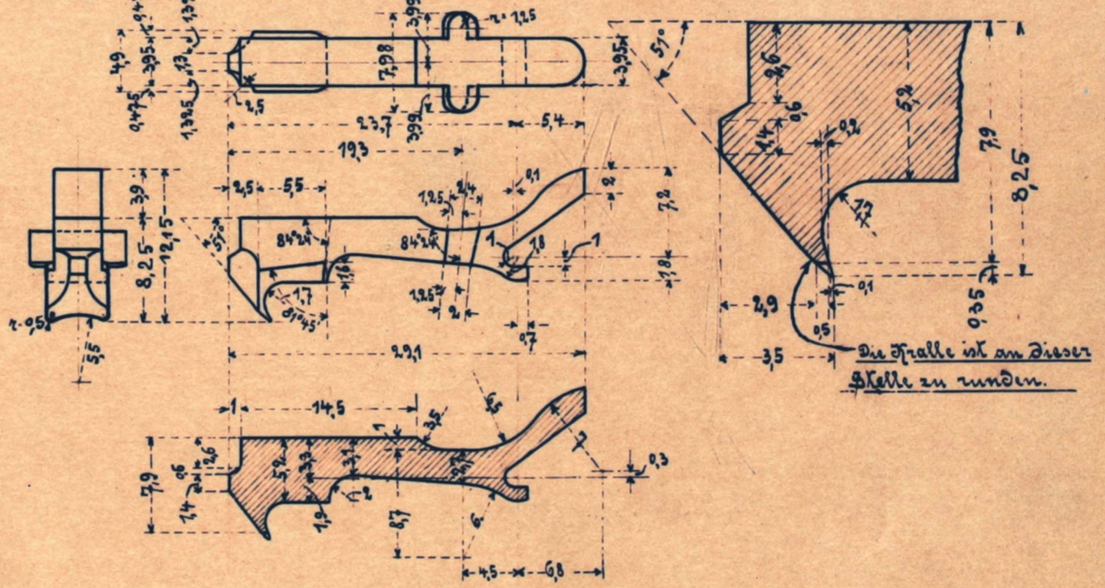
Längsschnitt.

Ansicht von unten.

Ansicht von oben.



Auszieher. 2:1. Specialstahl; Federhart. 5:1.



Die Kralle ist an dieser Stelle zu runden.

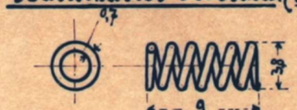
Auszieherachse. 2:1.

Stahl, federhart.



Auszieherfeder. 2:1.

Naturharter Federstahl.
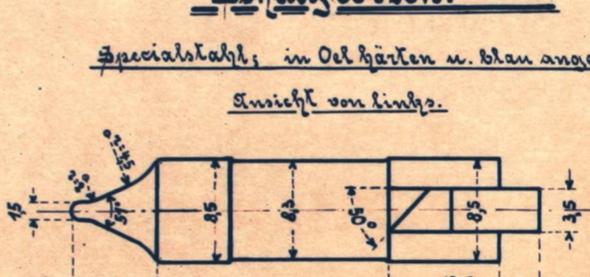


6 Windungen.

Selbstlade-Pistole M/06 d. 1904.

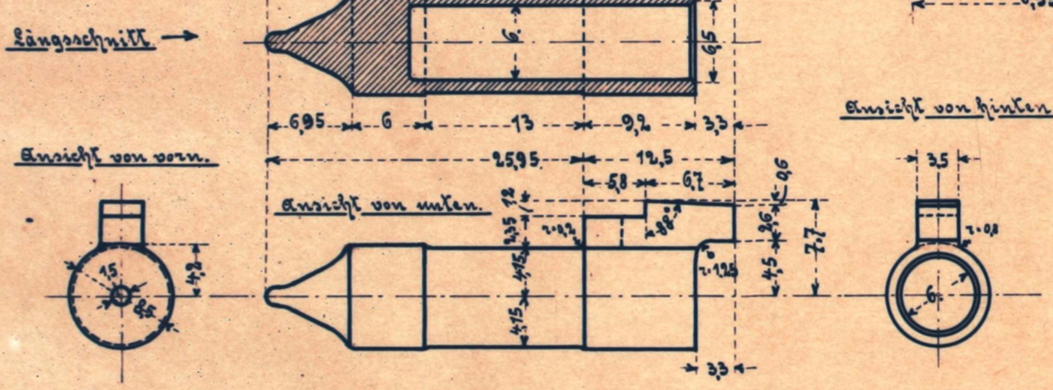
Schlagbolzen. 2:1.

Specialstahl; im Oel härten u. blau angelassen.

Ansicht von links.

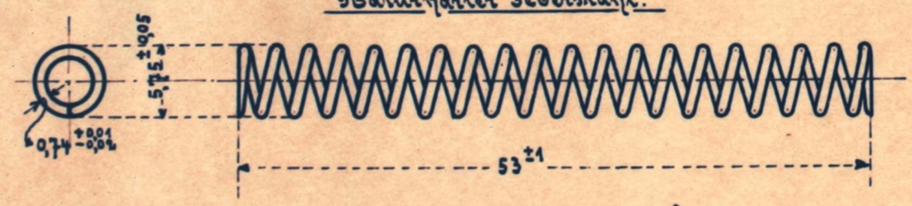


Längsschnitt →



Schlagbolzenfeder. 2:1.

Naturharter Federstahl.

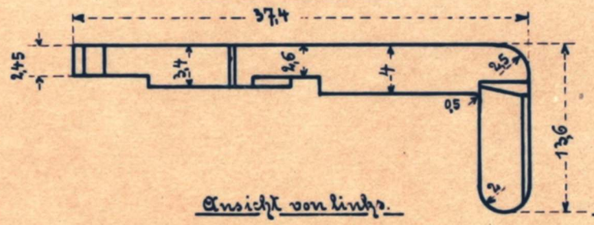


Bei einer Belastung von 4,5 kg, Länge = 20 $^{-2}$ mm.
20 Dinge.

Verschlusshangelenk. 2:1.

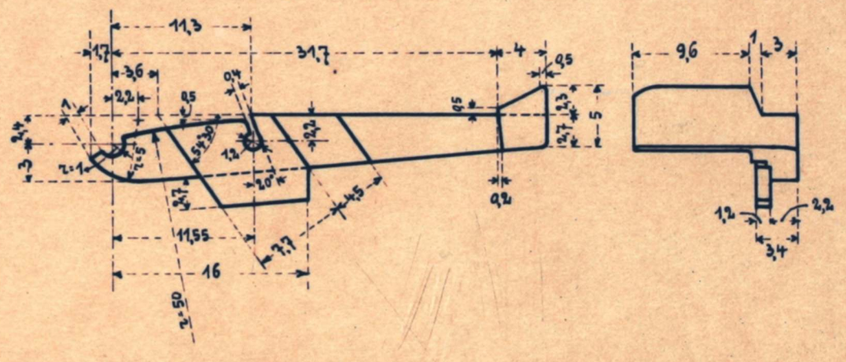
Federstahl; hederhart.

Ansicht von oben.



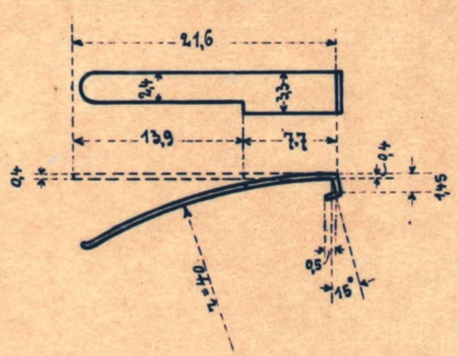
Ansicht von links.

Ansicht von hinten.



Fanggelenkfeder. 2:1.

Federstahl, hederhart.

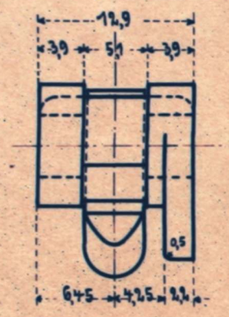


Selbstlade-Pistole Mod. 1904.

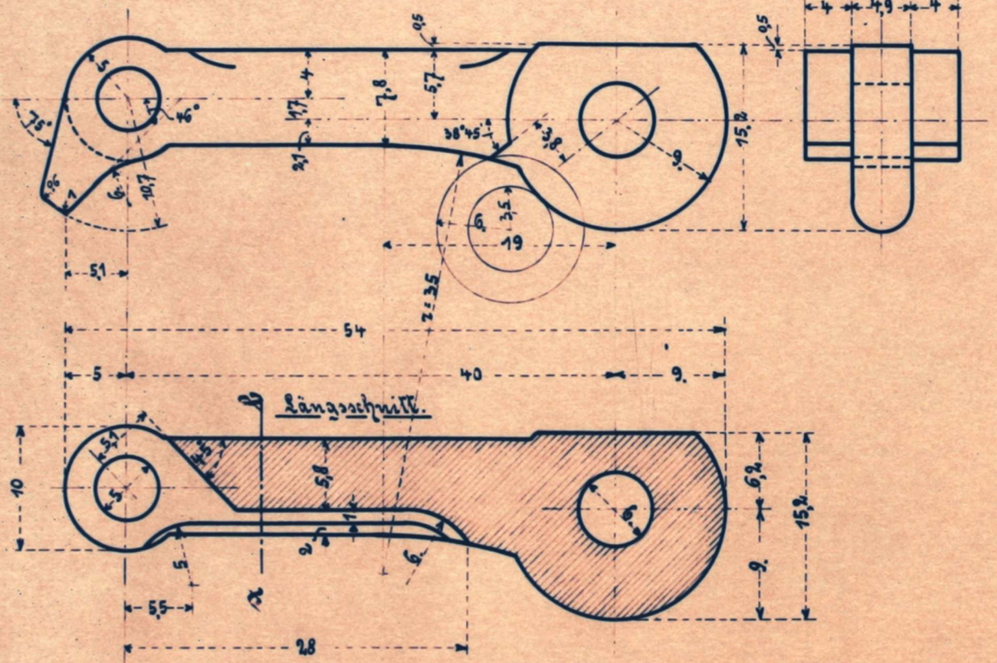
Verschluß-Vordergelenk. 2:1.

Werkzeugstahl, eingesetzt, Spannase blau angelassen.

Ansicht von vorne.

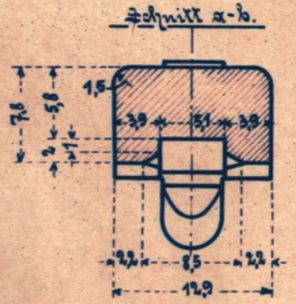


Ansicht von links.



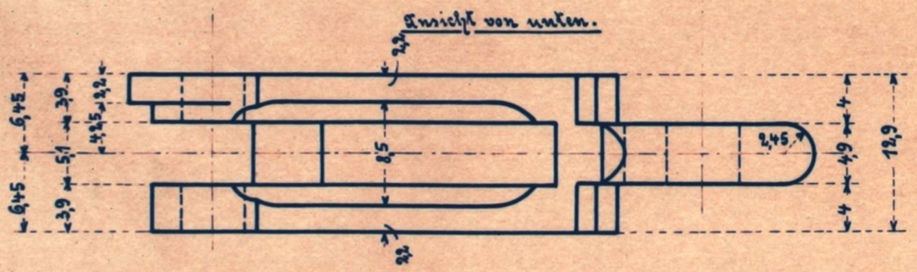
Ansicht von hinten.

Schnitt a-b.



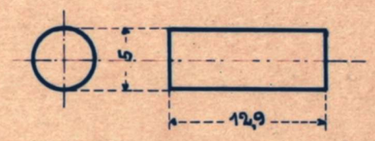
Längsschnitt.

Ansicht von unten.



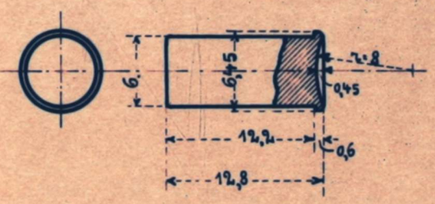
Vorderer Gelenkstift. 2:1.

Stahl, gehärtet und blau angelassen.



Mittlerer Gelenkstift. 2:1.

Stahl, gehärtet, in Öl abgekühlt.



Hinterer Gelenkstift. 2:1.

Stahl, gehärtet, in Öl abgekühlt.

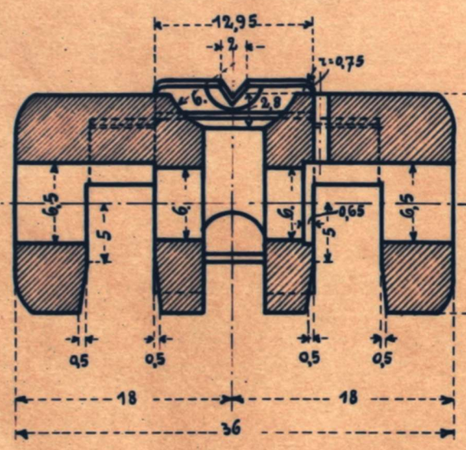


Selbstlade-Pistole Mod. 1904.

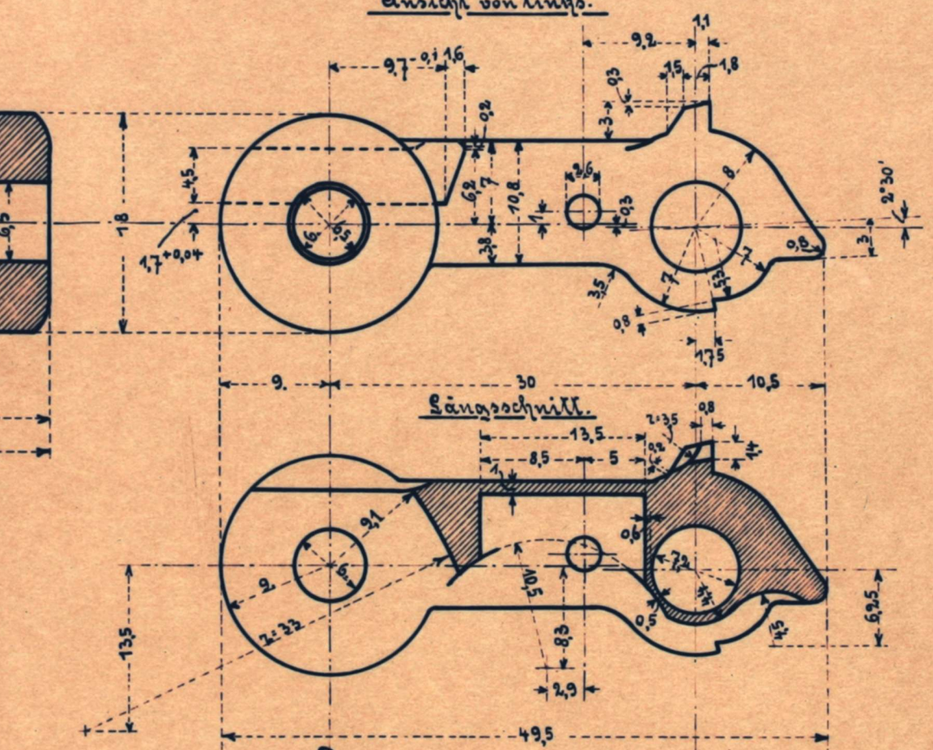
Verschluß-Hintergelenk. 2:1.

Nickelstahl, eingesetzt.

Schnitt a-b.

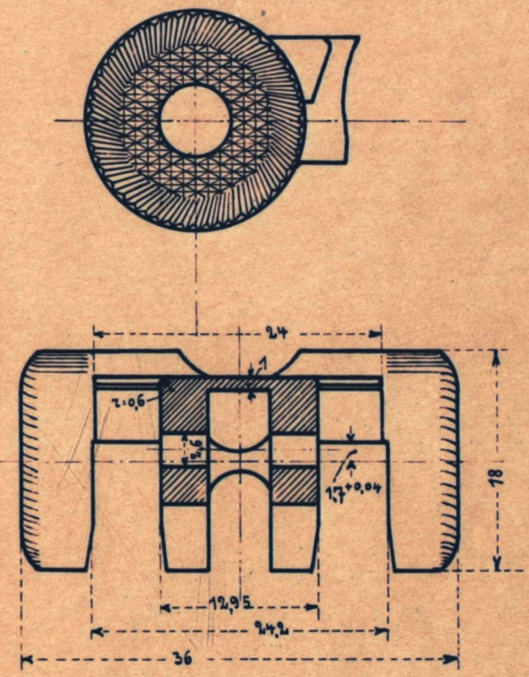


Ansicht von links.



Längsschnitt.

Ansicht von links.



Schnitt c-d.

Mittelgelenkstift-Niet. 2:1.

Stahl, federstahl.

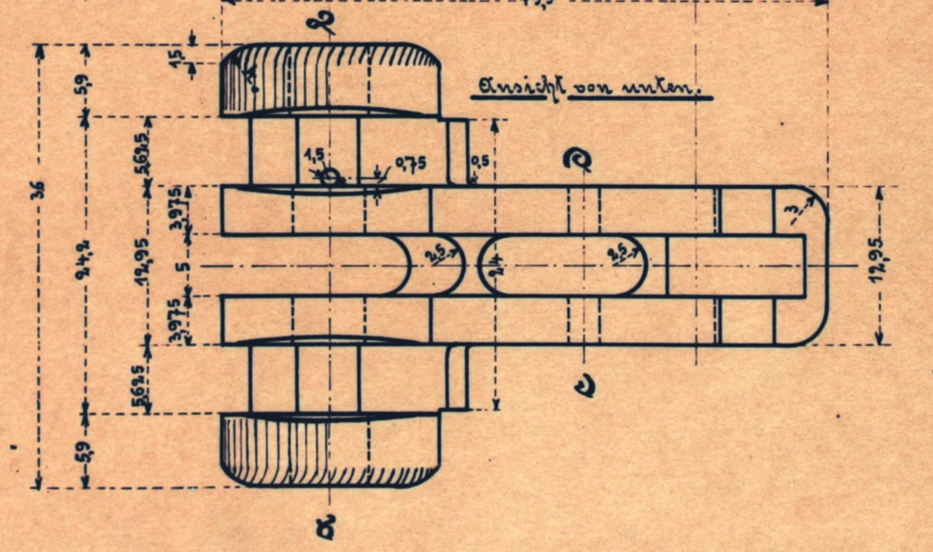


Halteniet. 2:1.

Stahl, gehärtet u. blau angelassen.



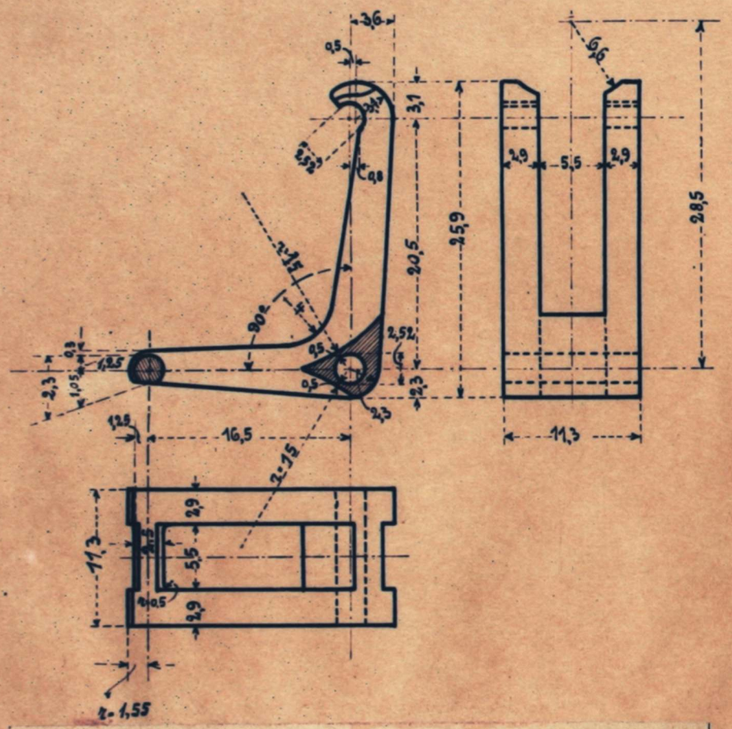
Ansicht von unten.



Selbstlade-Pistole Mod. 1904.

Schliessfederhebel. 2:1.

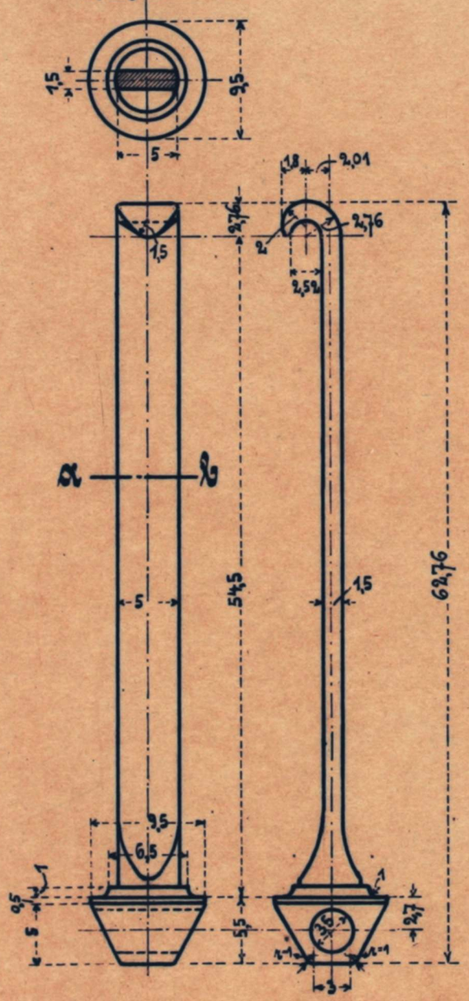
Federstahl, federhart.



Schliessfederführung. 2:1.

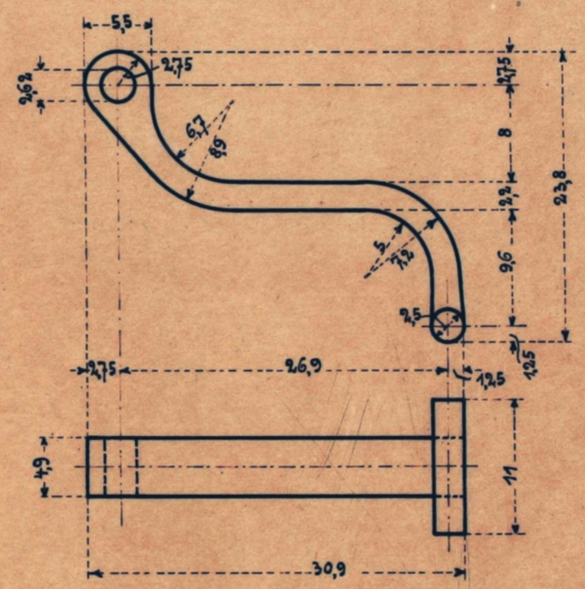
Federstahl, federhart.

Schnitt a-b.



Kette. 2:1.

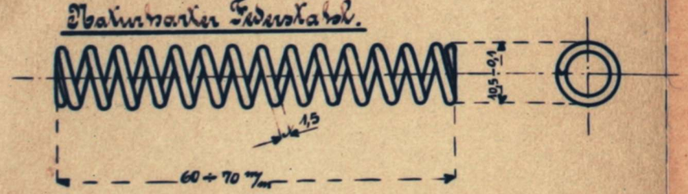
Federstahl, federhart.



Verschluss-Schliessfeder. 1:1

Für Kaliber 7,65 m/m.

Rationeller Federstahl.

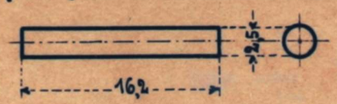


14÷16 Ringe.

Belastung auf 50 m/m Länge: 7÷9 Kg.
" " 34 " " 15÷16,5 Kg.

Stift für Schliessfederhebel. 2:1.

Stahl, gehärtet und blau angelassen.



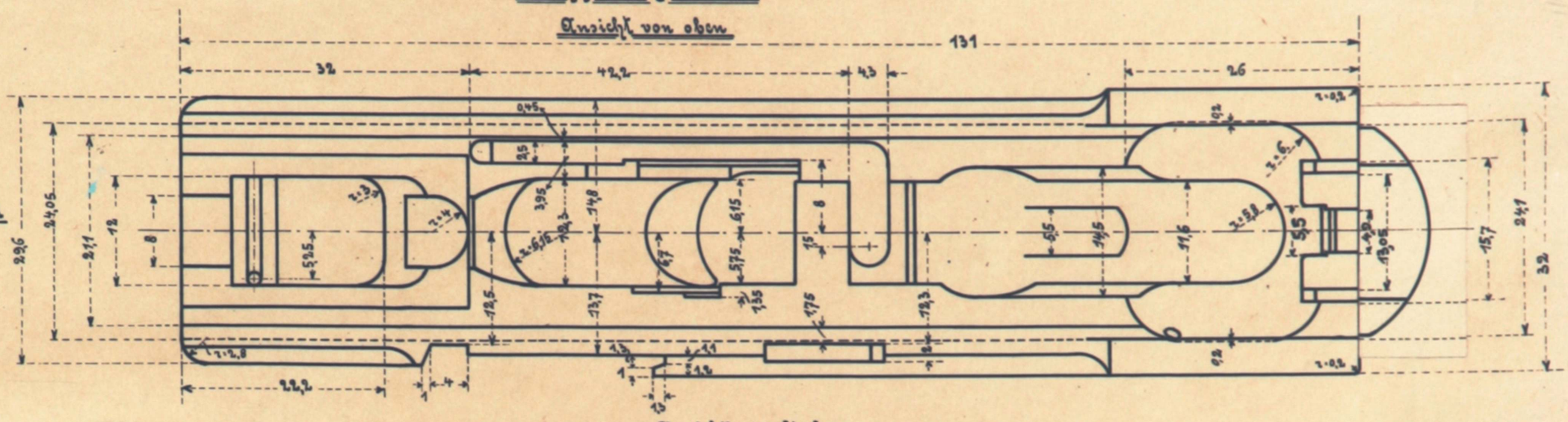
Selbstlade-Pistole Mod. 1904.

Griffstück. 2:1.

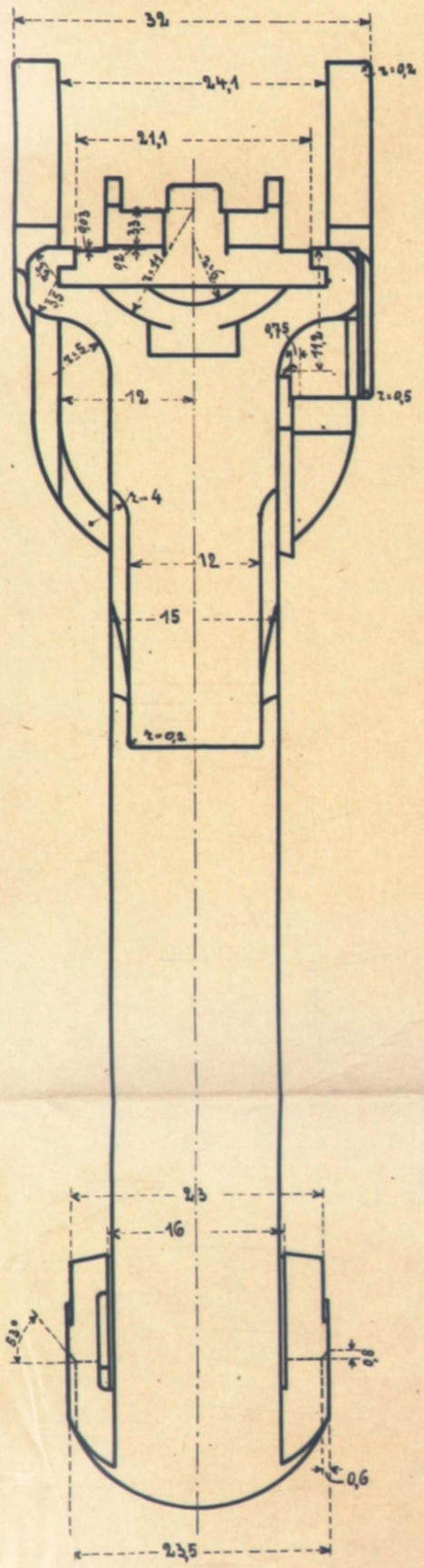
Material: Klasstahl.

Die mit dem Hintergelenk zusammenwirkenden Anschlagflächen durch Rotglühen in Blei und Abglühen in Oel gehärtet.

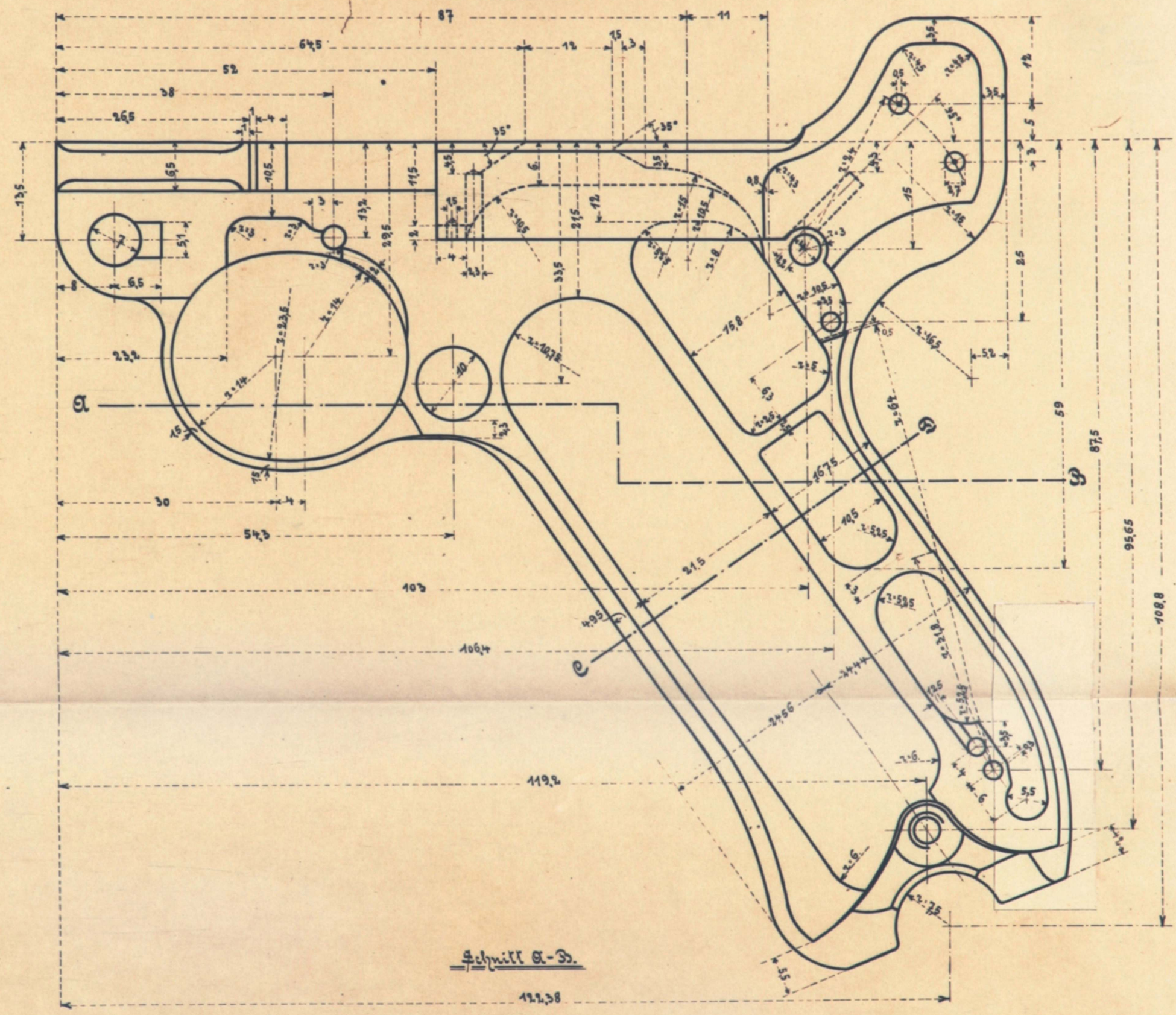
Ansicht von oben



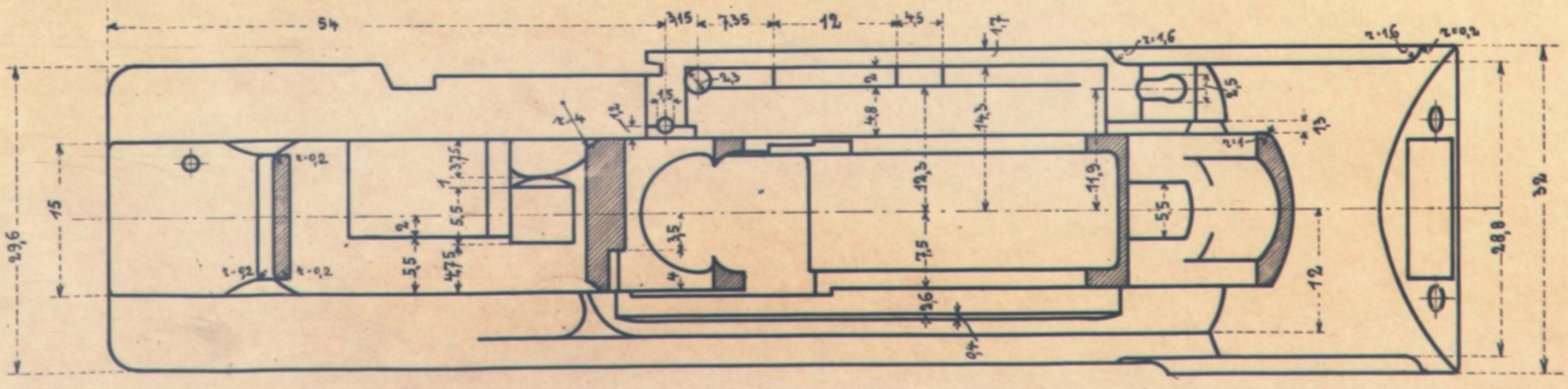
Ansicht von vorn



Ansicht von links.



Schnitt C-D.



Schnitt E-F siehe Blatt 8 b

Hierzu gehören noch die Blätter 8 b und 8 c.

Selbstlade-Pistole Mod. 1904.

Grifftstück. 2:1.

Ansicht von hinten.

8½

Schnitt C-D.

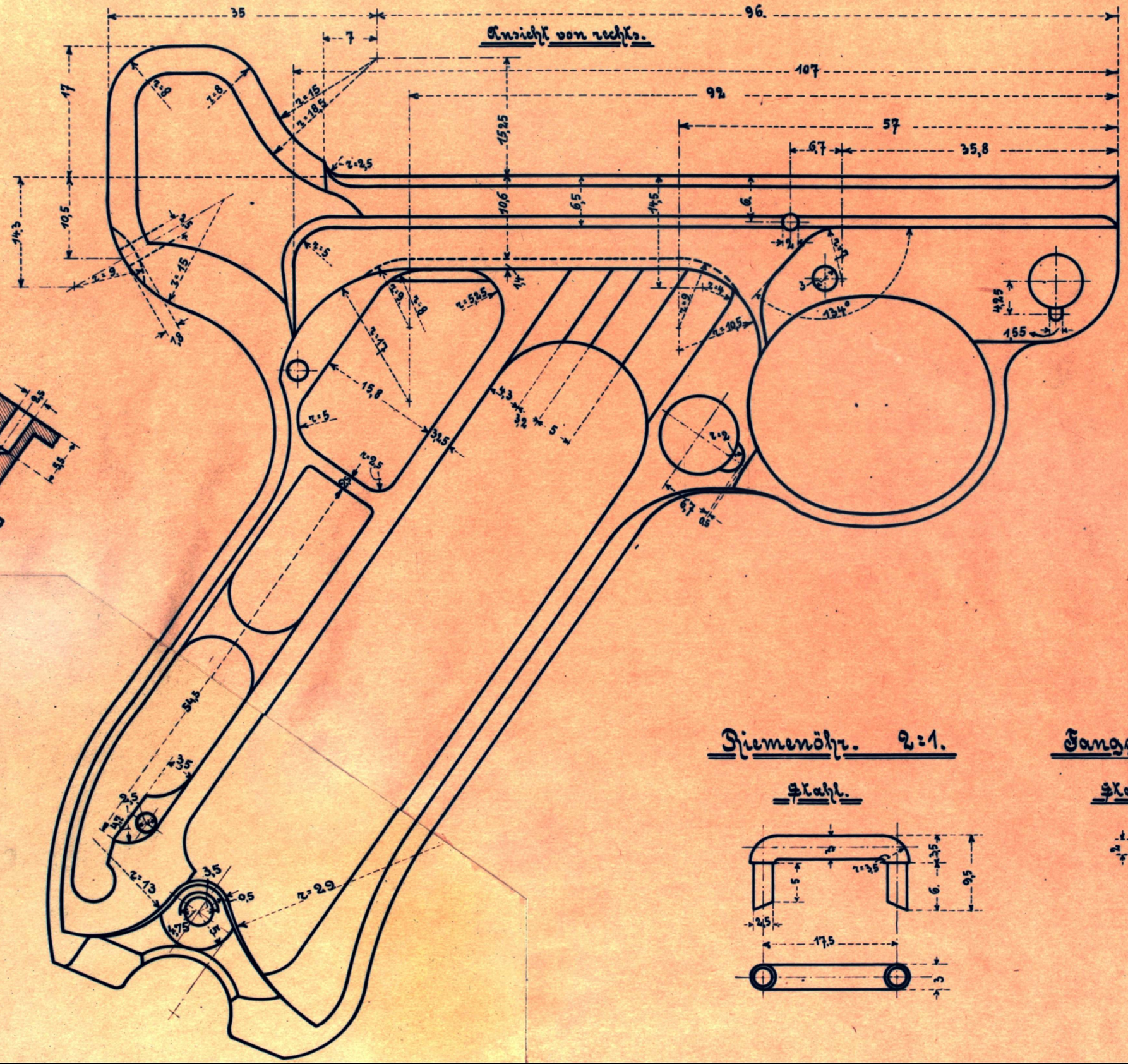
Schnitt E-F.

Vertikal-Längsschnitt.

Fahrradrahmen-Fabrik Nord. 1904.

8≅

Briefstück. 2:1.

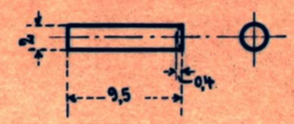


Riemenöhr. 2:1.

Stahl.

Fanggelenkniet. 2 1.

Stahl, hartgehärtet.

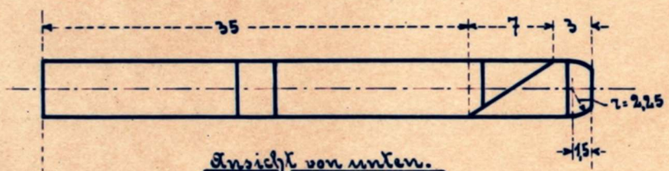


Selbstlade-Pistole M/09. 1904.

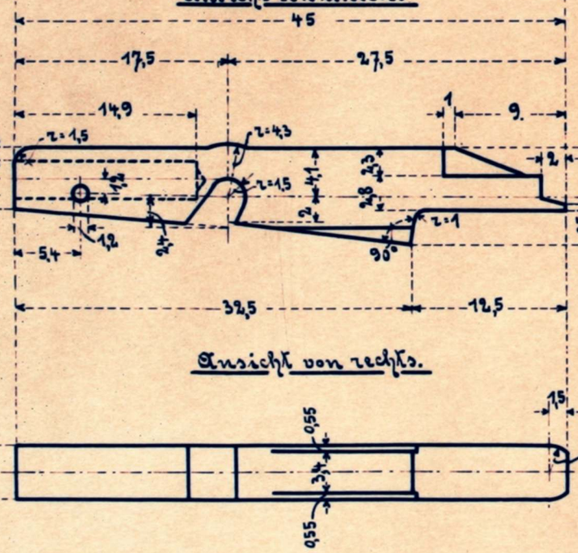
Abzugsstange. 2:1.

Federstahl, gehärtet und am Einschnitt blau angelassen.

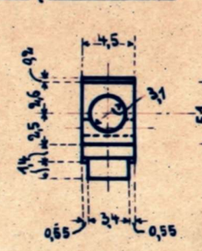
Ansicht von links.



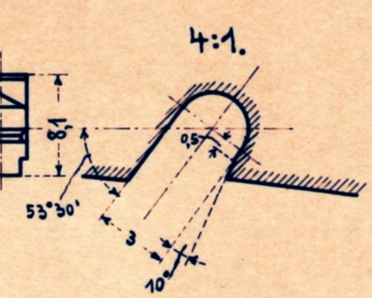
Ansicht von unten.



Ansicht von vorn.



Ansicht von hinten.

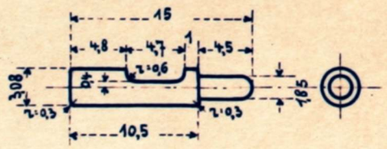


4:1.

Ansicht von rechts.

Schnappstift. 2:1.

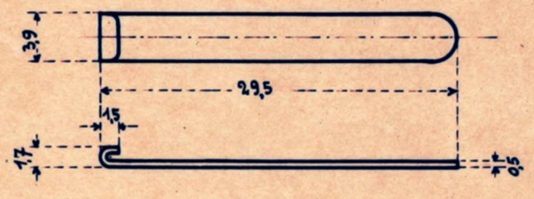
Federstahl, gehärtet.



Abzugsstangenfeder. 2:1.

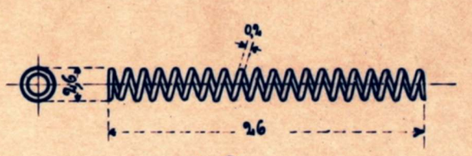
Federstahl, federhart.

Biegung nach Schablone.



Schnappstiftfeder. 2:1.
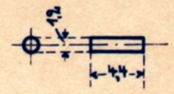
Bearbeiteter Federstahl.



20 Ringe.

Schnappstiftnick. 2:1.

Stahl, gehärtet.

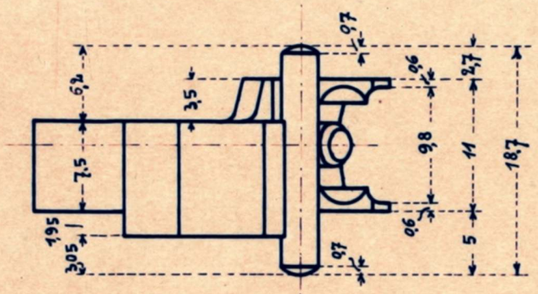


Selbstlade-Pistole Mod. 1904.

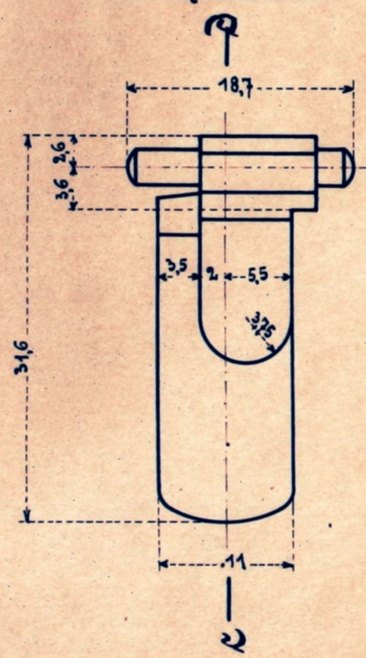
Abzugszunge, 2:1.

Stahlstahl; eingesetzt.

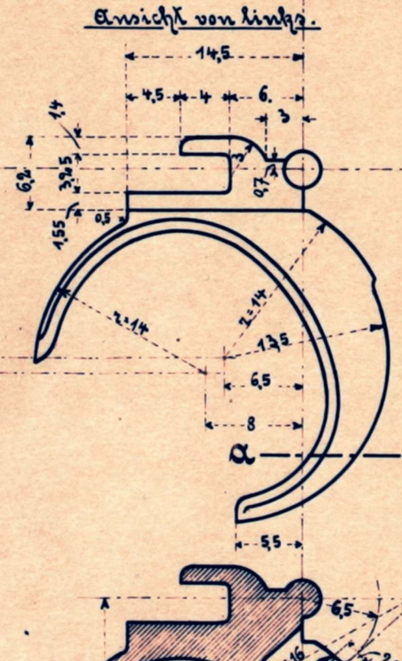
Ansicht von oben.



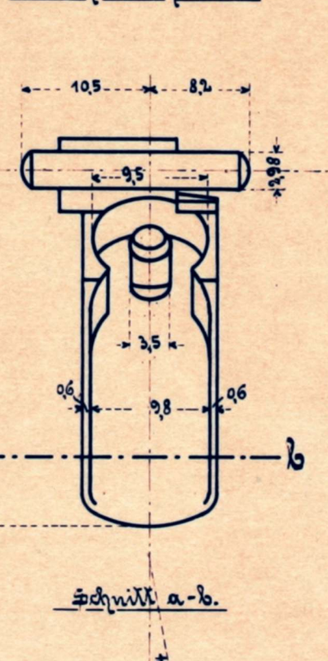
Ansicht von vorn.



Ansicht von links.

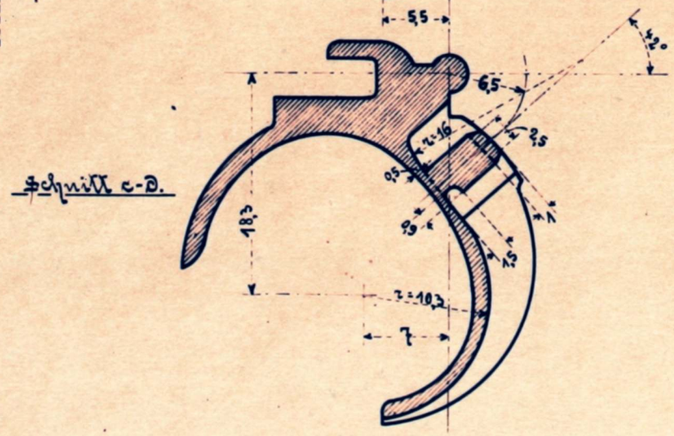


Ansicht von hinten.



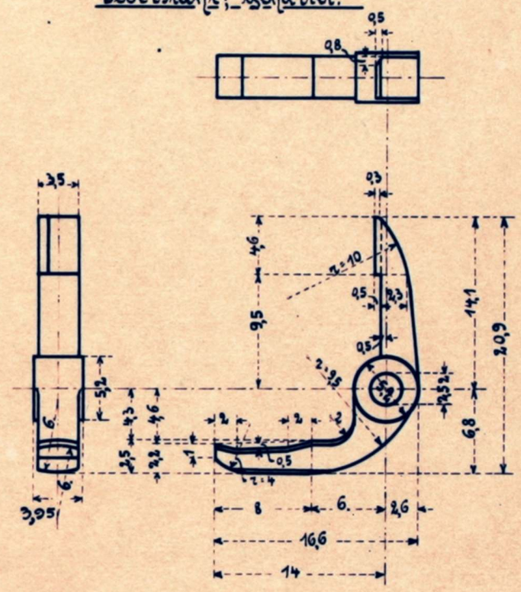
Schnitt a-b.

Schnitt c-d.

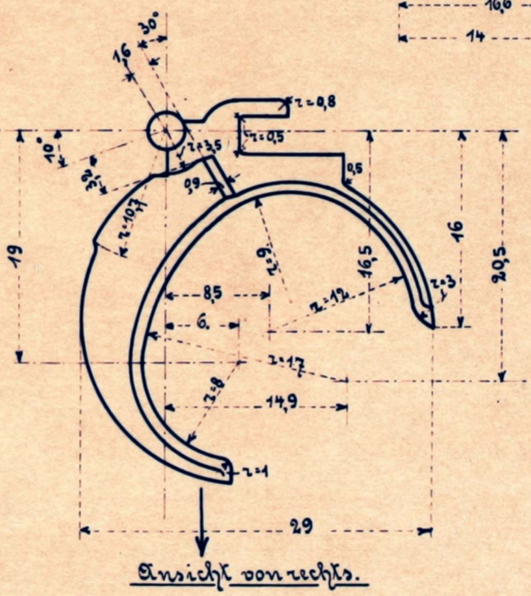


Abzugshebel, 2:1.

Federstahl; gehärtet.



Ansicht von rechts.



Abzugsstangenfeder, 2:1.

Naturharter Federstahl.

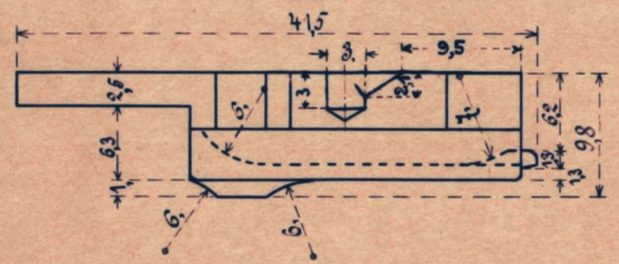


Selbstlade-Pistole Mod. 1904.

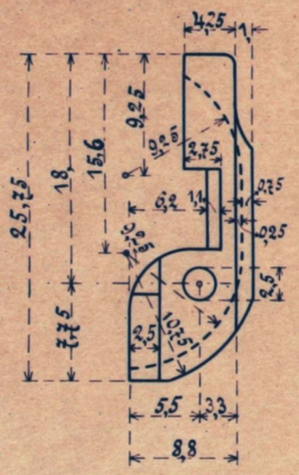
Abzugdeckplatte. 2:1.

Stahlblech.

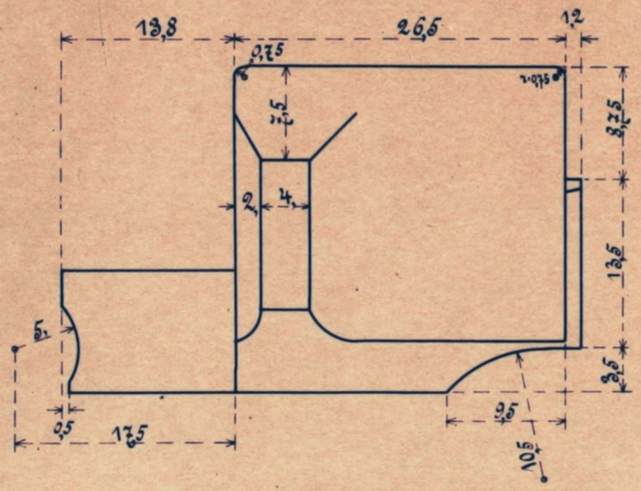
Ansicht von oben.



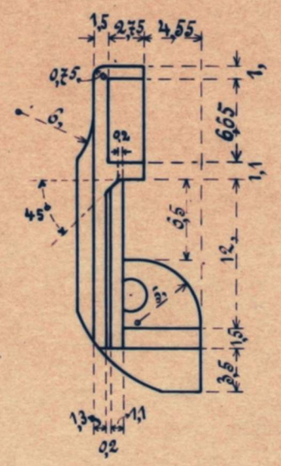
Ansicht von vorn.



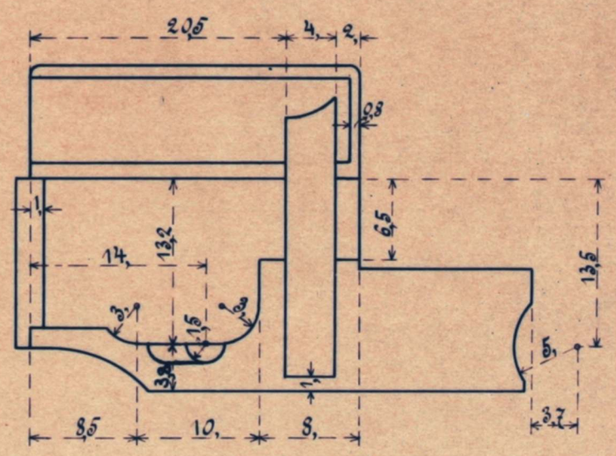
Ansicht von links. (aussen)



Ansicht von hinten.

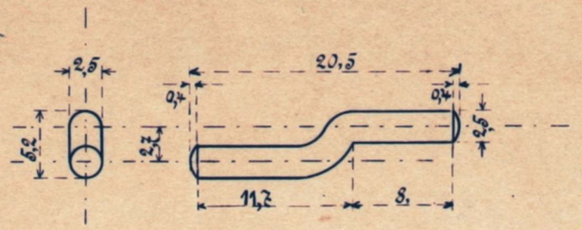


Ansicht von rechts. (aussen)



Abzughebelstift. 2:1.

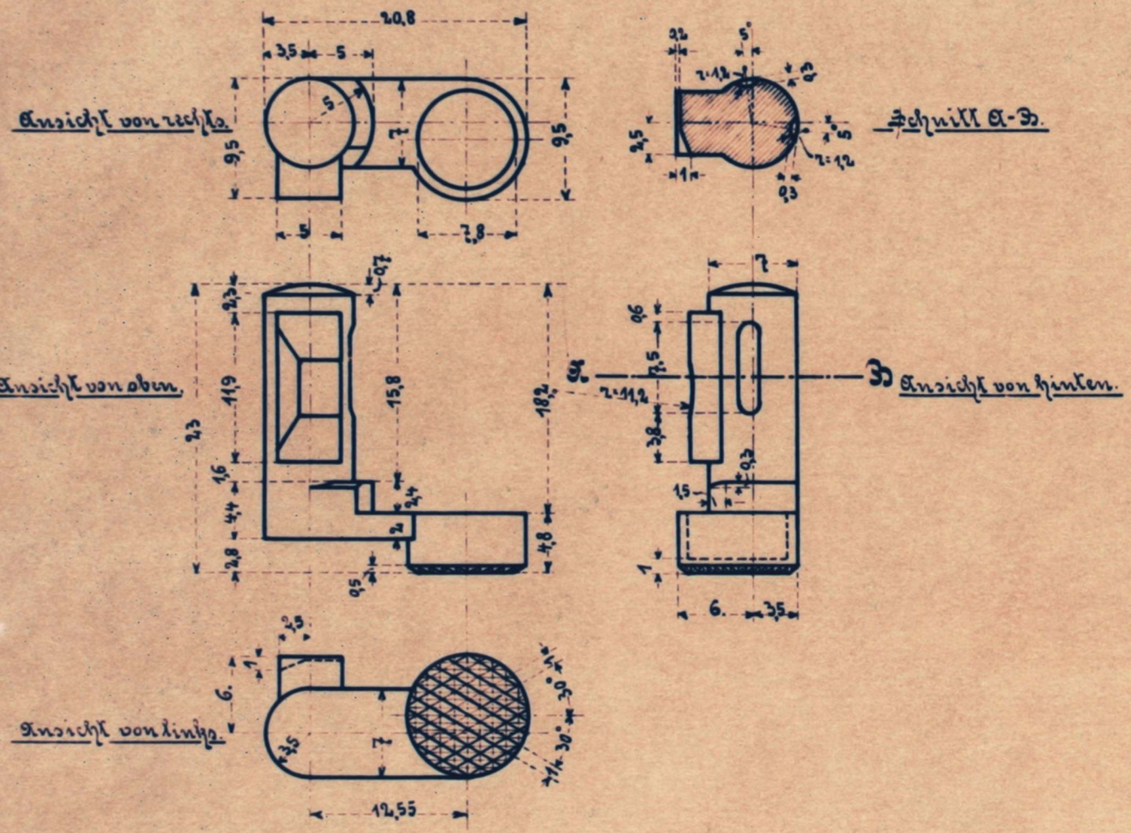
Stahl, federhart.



Pallasklade-Pistole Mod. 1904.

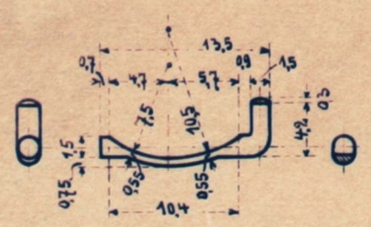
Schlosshalter. 2:1.

Klasse stahl, eingesetzt.



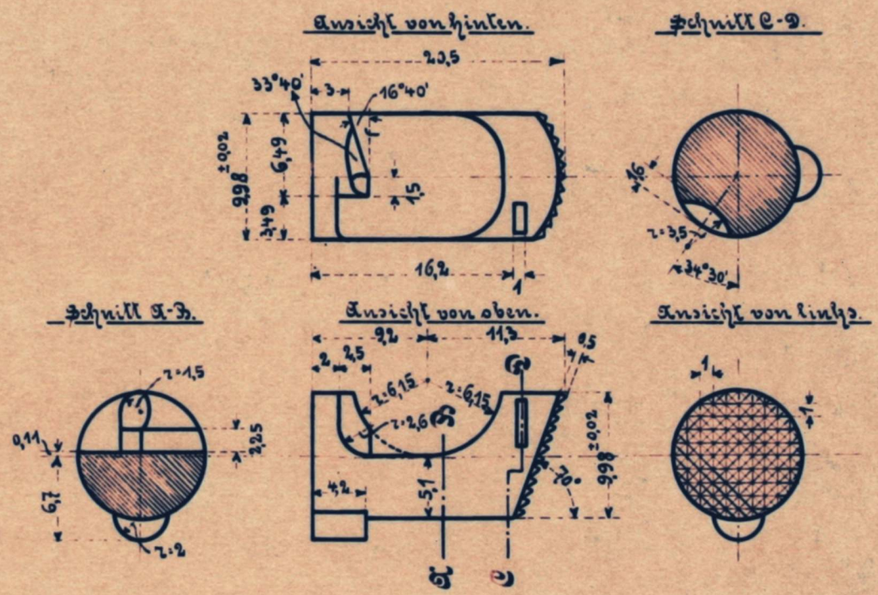
Schlosshalterfeder. 2:1.

Federstahl, gehärtet.



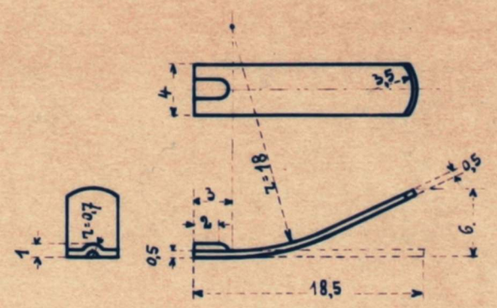
Laderahmenhalter. 2:1.

Klasse stahl, eingesetzt.



Laderahmenhalterfeder. 2:1.

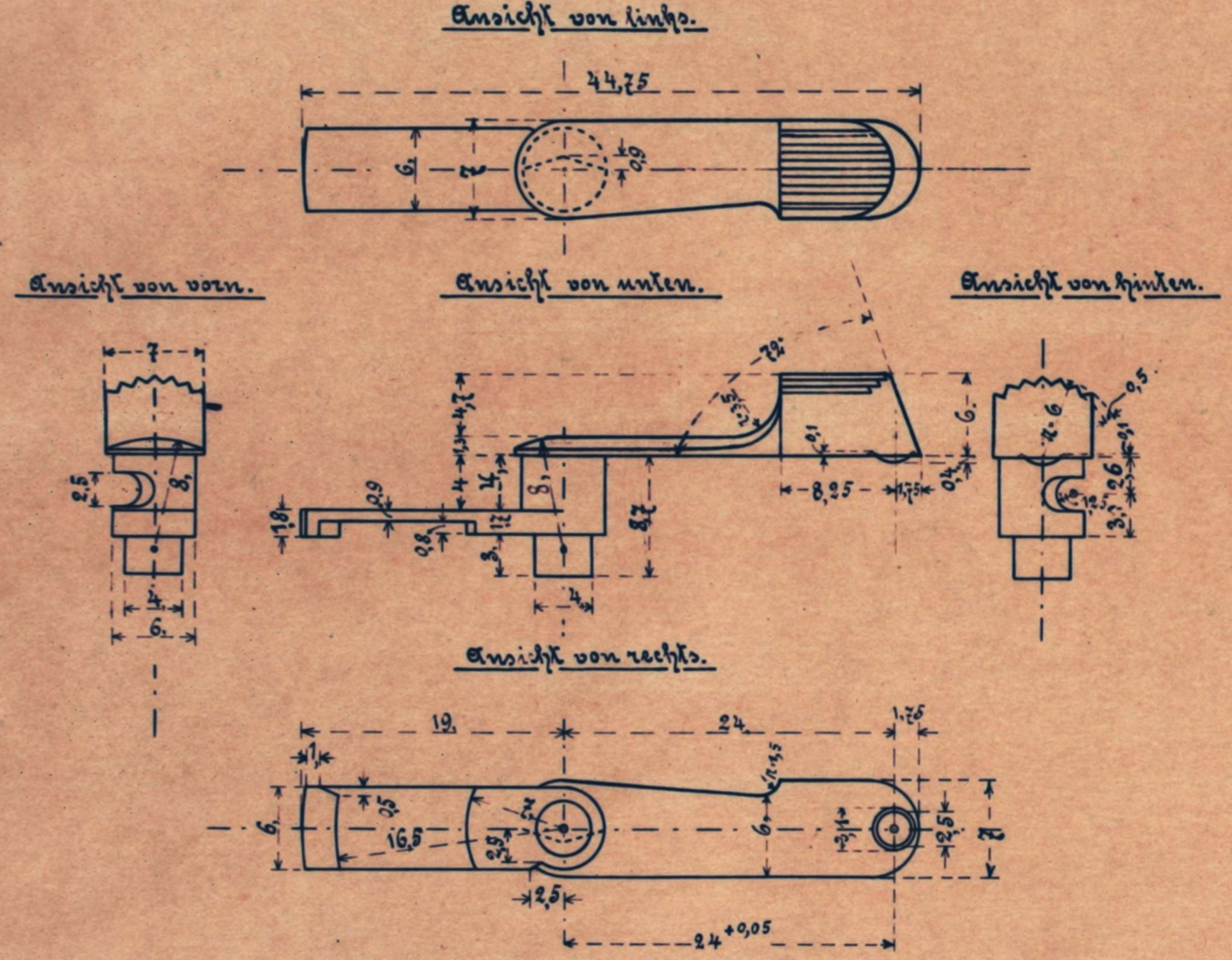
Federstahl, gehärtet.



Selbstlade-Pistole Mod. 1904.

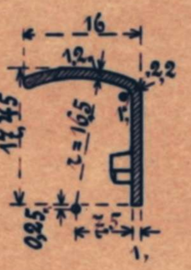
Sicherungssperrhebel. 2:1.

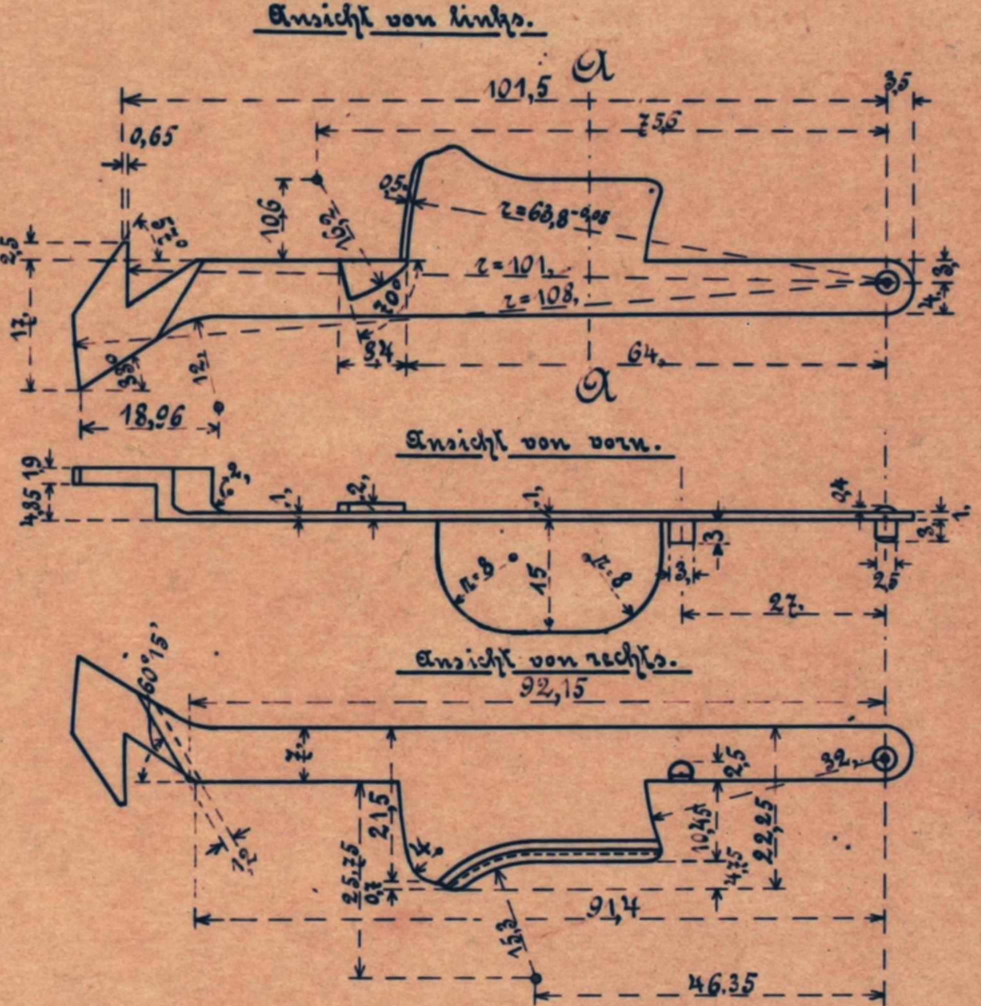
Federstahl, federhart.



Sicherungshauptstück. 1:1.

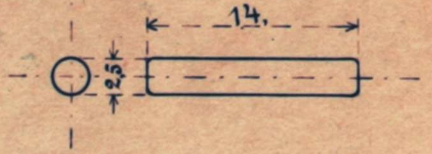
Federstahl, federhart.





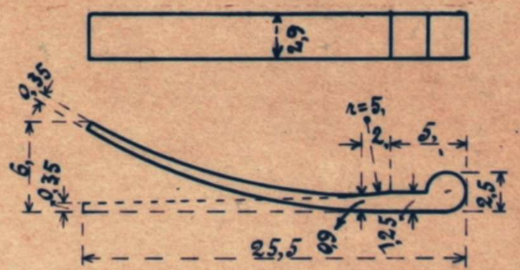
Sperrhebelstift. 2:1.

Stahl, gehärtet.



Sicherungsfeder. 2:1.

Federstahl, federhart.



Pellsklade-Diskole Mod. 1904.

Griffschaalen. 1:1.

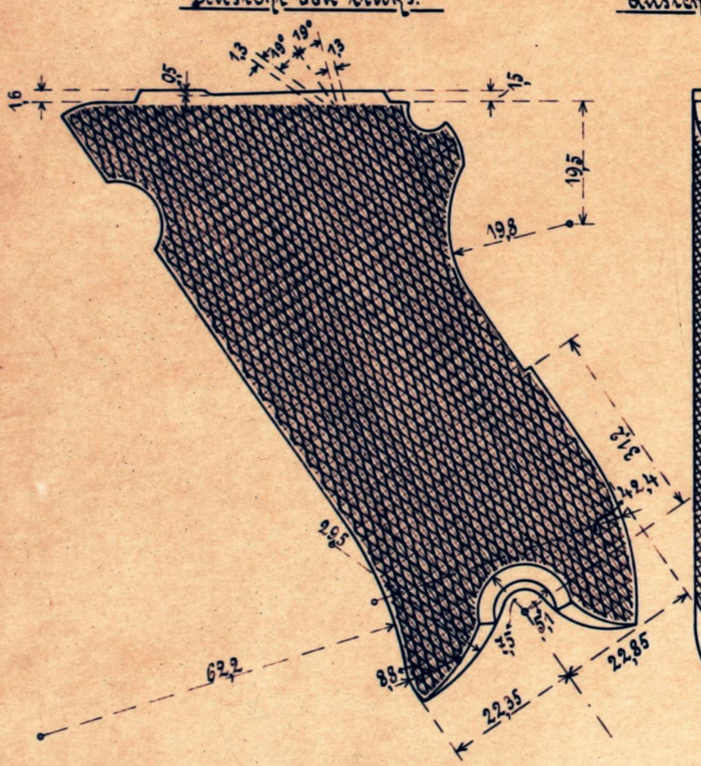
Nussbaumholz.

Ansicht von oben.



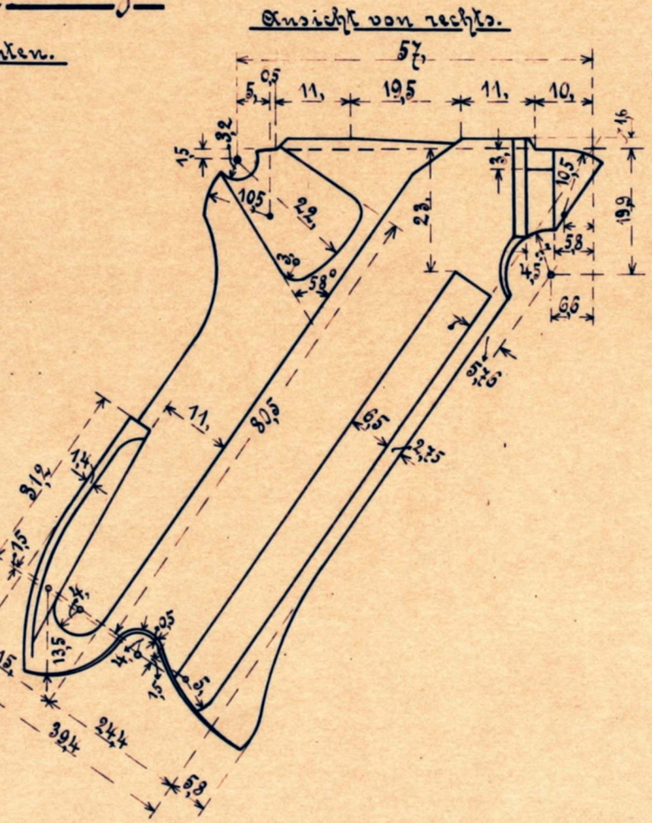
Linksseitige.

Ansicht von links.



Ansicht von hinten.

Ansicht von rechts.

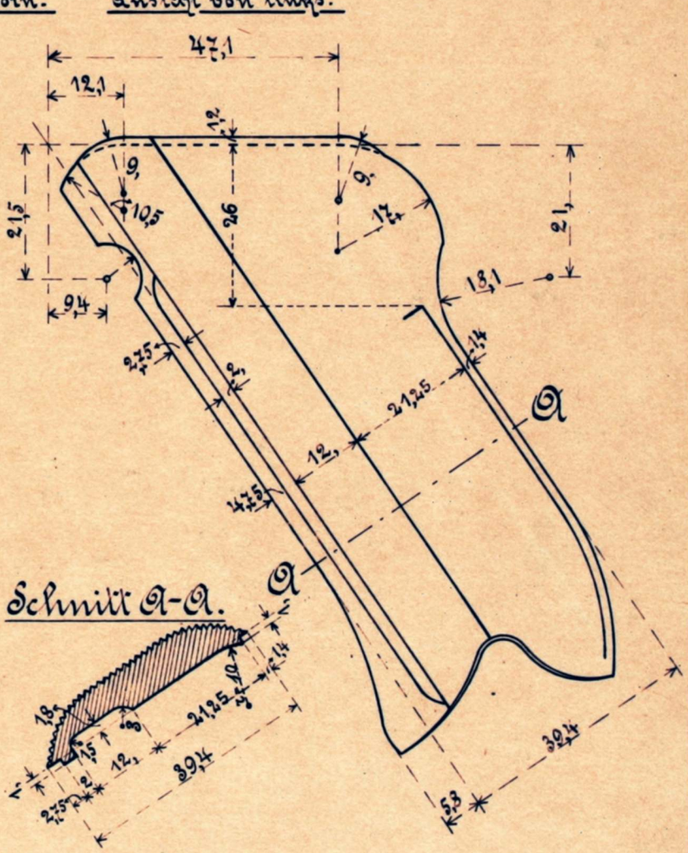


Rechtsseitige.

Ansicht von vorn.

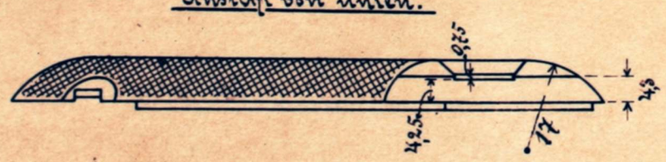


Ansicht von links.



Schnitt A-A.

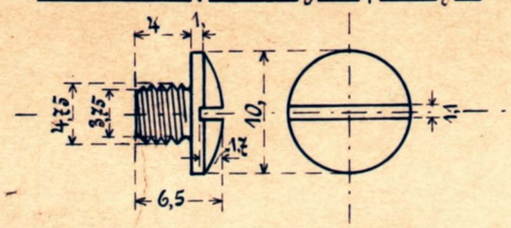
Ansicht von unten.



Griffschaalenschraube. 2:1.

Flusseisen, Kopf gehärtet.

Whitworth, 30 Gänge auf 1" engl.



Selbstlade-Pistole, System „Borchardt-Luger".

Magazin.
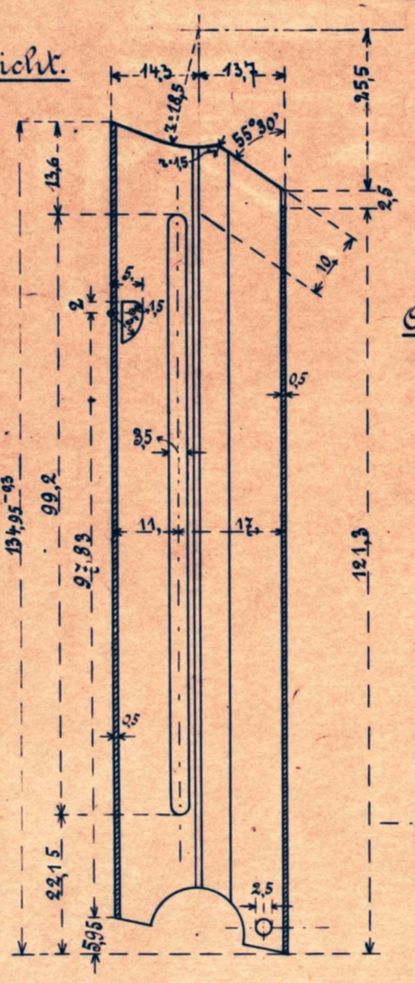
Rahmen. 1:1.

Stahl, vernickelt.

Obere Ansicht.



Längsschnitt.



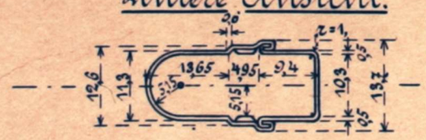
Vordere Ansicht.



Linke Seitenansicht.



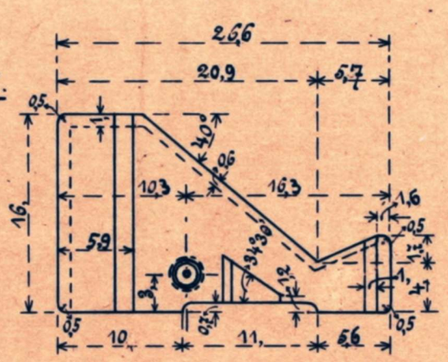
Untere Ansicht.



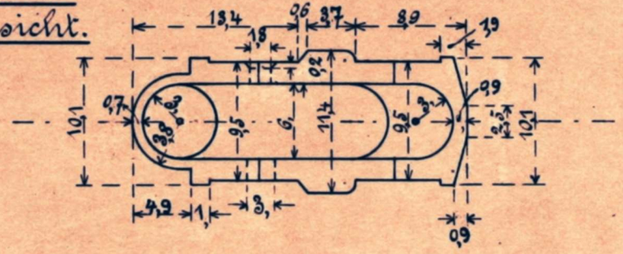
Tragplatte. 2:1.

Klavierstahl, eingesetzt.

Linke Seiten-Ansicht.

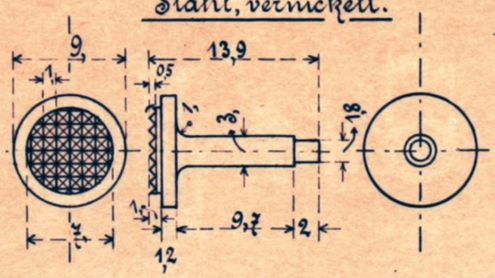


Untere Ansicht.



Führungsknopf. 2:1.

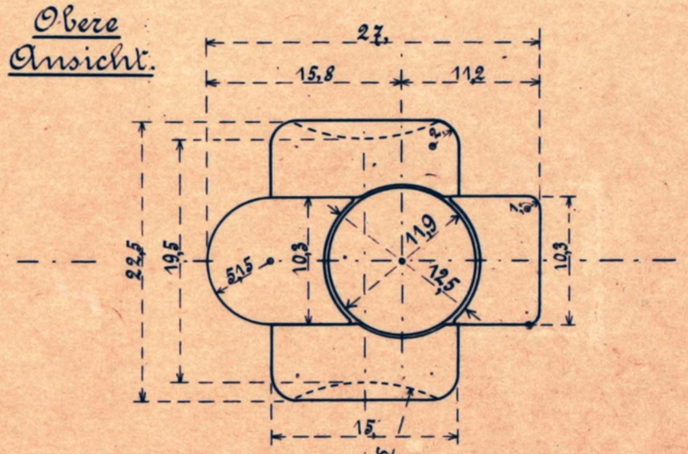
Stahl, vernickelt.



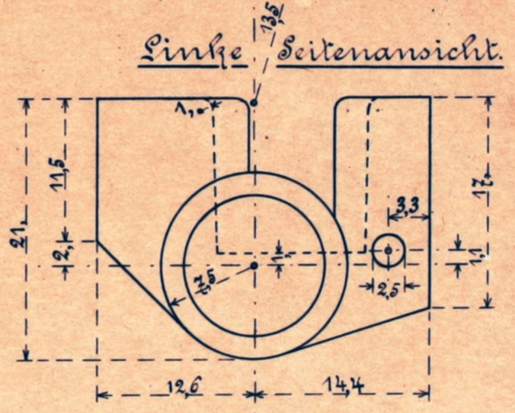
Bodenstück. 2:1.

Nussbaumholz.

Obere Ansicht.

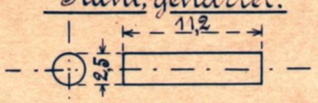


Linke Seitenansicht.



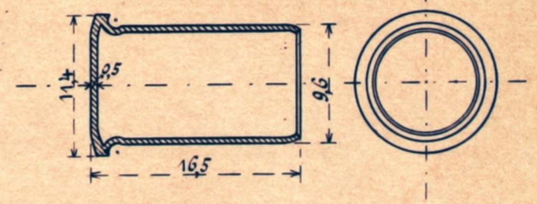
Bodenstückstift. 2:1.

Stahl, gehärtet.



Federkopf. 2:1.

Aluminium.



Feder. 1:1.

18 bis 21 Ringe.

Naturharter Federdraht.

maximale Länge 190 m/m

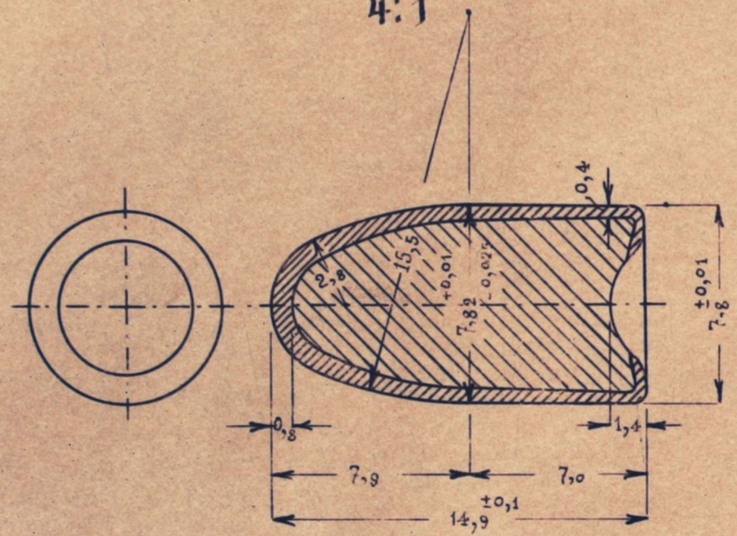


Belastung auf 110 m/m Länge 0,90 kg bis 1,25 kg. Belastung auf 25 m/m Länge 2,30 kg bis 2,70 kg.

Luger

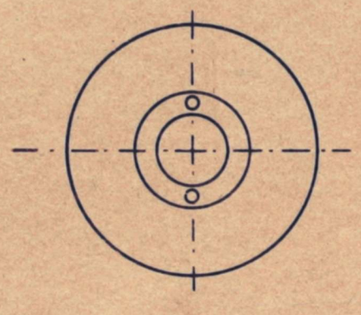
Geschoss.

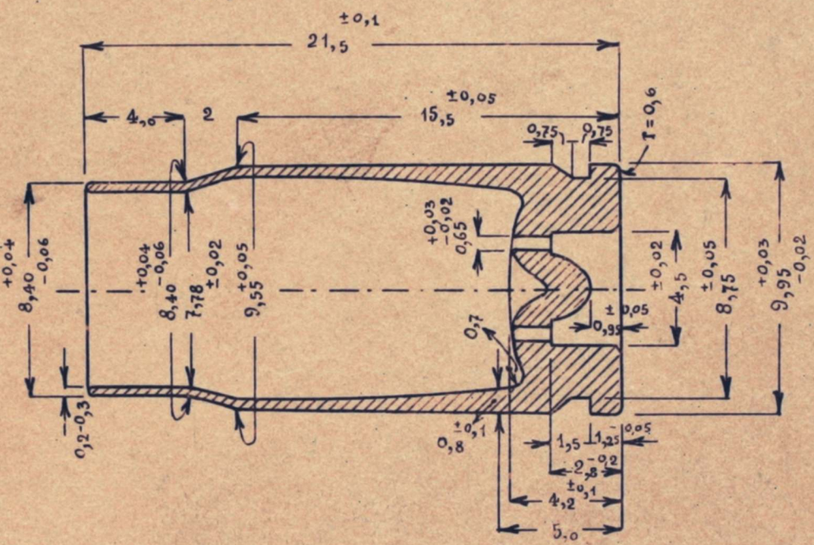
4:1



Hülse

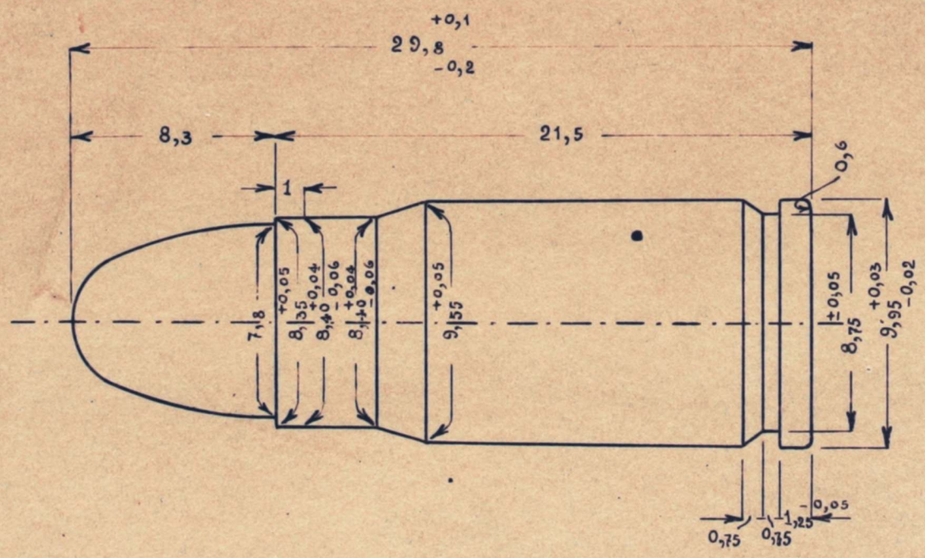
4:1





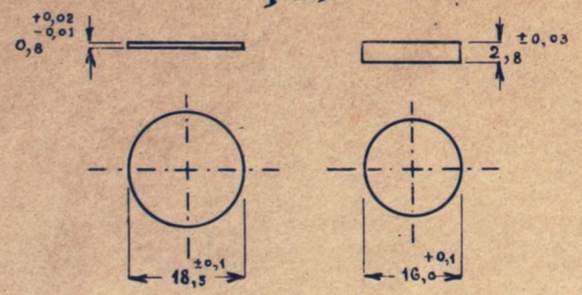
Fertige Patrone

4:1



Plättchen

1:1



Stahl Messing

Zündkapsel

4:1

